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### Maximum Ammonia Reaction Rate

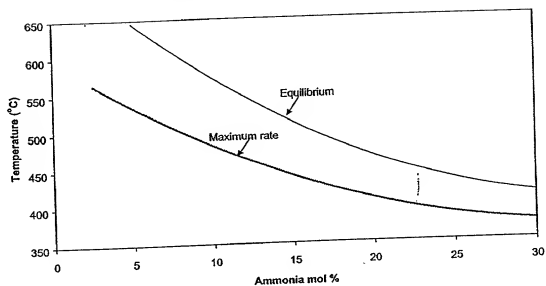


Figure 1

### Two-Stage Ammonia Converter

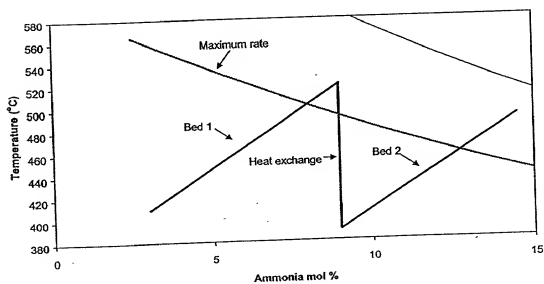


Figure 2

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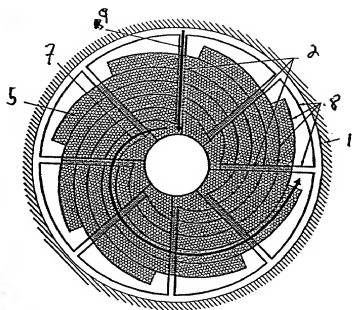


Figure 4

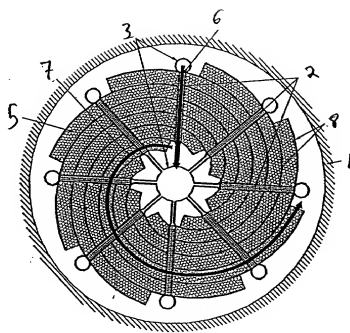


Figure 3



Figure 6

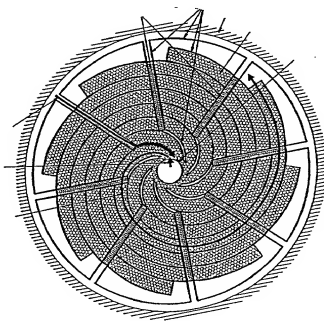


Figure 5

09769561-012501

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Six-Stage Ammonia Converter

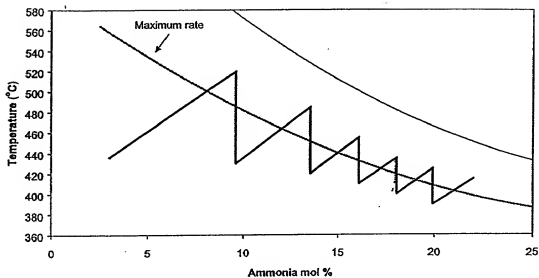


Figure 7

Six-Stage vs Two-Stage Ammonia Converter

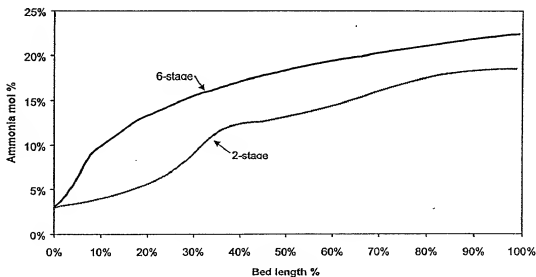


Figure 8

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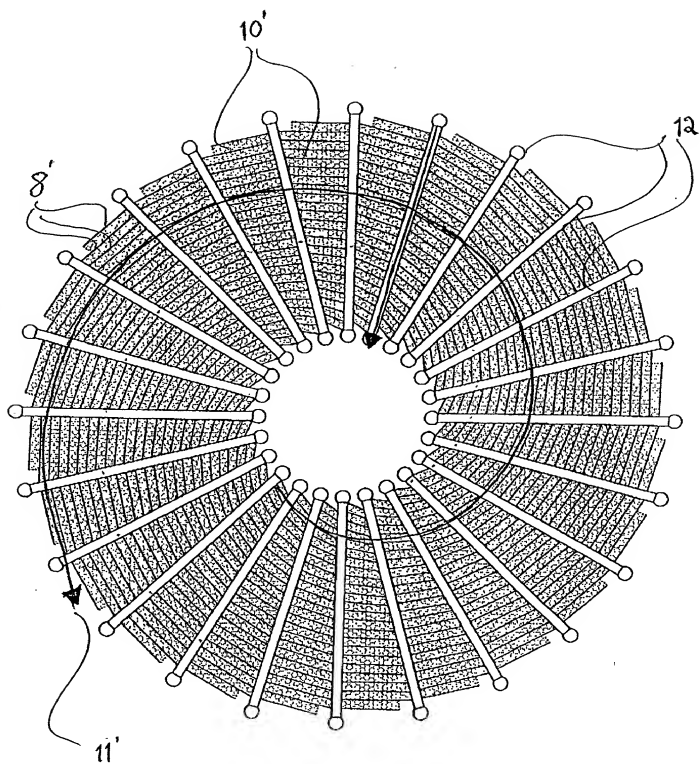


Fig. 9

09769561.012501

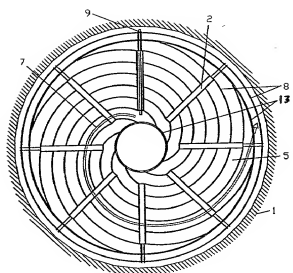


Fig 10

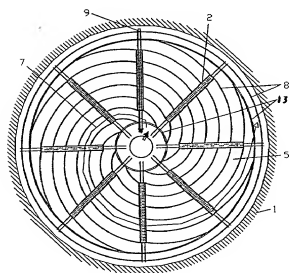


Fig 11